TECHNICAL MANUAL

OPERATOR'S, UNIT AND DIRECT SUPPORT MAINTENANCE MANUAL (INCLUDING REPAIR PARTS AND SPECIAL TOOLS LIST) FOR

OHAUS HARVARD TRIP BALANCE

NSN 6670-00-436-9857

This technical manual is an authentication of the manufacturer's commercial literature and does not conform with the format and the content requirements normally associated with Army technical manuals. This technical manual does, however, contain all essential information required to operate and maintain the equipment.

Approved for public release; distribution is unlimited.

HEADQUARTERS, DEPARTMENT OF THE ARMY 28 SEPTEMBER 1990 This technical manual is an authentication of the manufacturer's commercial literature and does not conform with the format and the content requirements normally associated with Army technical manuals. This technical manual does, however, contain all essential information required to operate and maintain the equipment.

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SUPPLEMENTARY INTRODUCTORY MATERIAL

1-1. Maintenance Forms and Records.

Department of the Army forms and procedures used for equipment maintenance will be those described by DA Pam 738-750, The Army Maintenance Management System.

1-2. Reporting Errors and Recommending Improvements.

You can help improve this manual. If you find any mistakes or if you know of a way to improve the procedures, please let us know. Mail your letters, DA Form 2028 (Recommended Changes to Publications and Blank Forms), or DA Form 2028-2 located in the back of this manual, directly to: Commander, U.S. Army Troop Support Command, ATTN: AMSTR-MCTS, 4300 Goodfellow Blvd., St. Louis, MO 63120-1798. A reply will be furnished to you.

1-3. Destruction of Army Material to Prevent Enemy Use.

Refer to TM 750-244-3 for instructions covering the destruction of Army Material to prevent enemy use.

1-4. Administrative Storage of Equipment.

a. Placement of equipment in administrative storage should be for short periods of time when a shortage of maintenance effort exists. Items should be in mission readiness within 24 hours or within the time factors as determined by the directing authority. During the storage period appropriate maintenance records will be kept.

b. Before placing equipment in administrative storage, current preventive maintenance checks and services should be completed. Shortcomings and deficiencies should be corrected, and all modification work orders (MWO's) should be applied.

c. Storage site selection. Inside storage is preferred for items selected for administrative storage. If inside storage is not available, trucks, vans, conex containers and other containers may be used.

i/(ii Blank)

OHAUS[®]HARVARD TRIP BALANCE

Directions for Use and Maintenance

Please read this manual before unpacking, setting up, and using your balance.

Your new precision balance has been packed in a carton specifically designed to protect it during shipment.

Follow these instructions and your balance will be operational in just a few minutes.

- 1. Remove the balance from the carton.
- 2. Remove the two round rubber beam retainers from the balance. These should be saved if you anticipate any future shipment of the balance.

Set-Up Instructions

Select a reasonably flat, level surface and move the beam poises (and the tare poise on appropriate models) all the way to the left. This will result in the scale being very nearly at zero balance.

Zeroing the Balance

To balance the scale exactly at zero, adjust the knurled zero adjust knob which is located at the right end of the beam. It is advisable to check the zero balance periodically because foreign material may accumulate on the platforms or the beams. This can produce a slight change in the zero balance position. In addition, whenever the scale is moved the zero balance must be rechecked. Any appreciable change in the inclination of the working surface will affect it.

The base of each balance is leveled on a surface plate at the factory and will rest evenly on any perfectly flat surface. The balance may rock slightly if the working surface selected is not absolutely flat. This should be eliminated by shimming under the base. Be sure to adjust the zero balance after leveling.

Weighing

Once the zero balance has been checked, proceed as follows:

- 1. Place the unknown mass on the left hand platform.
- 2. Move the large poise on the lower beam to the right until it reaches the first notch which will cause the right hand platform to drop.
- 3. Move the large poise back one notch, which will allow the right hand platform to rise again.
- 4. Move the small poise on the upper beam to the right until the scale is brought into balance.
- 5. To determine the weight of the unknown mass, add the amounts indicated on the two beams. The capacity of the balance exceeds the beam capacity and additional weights are necessary to take advantage of the full capacity.

Ohaus recommends the Sto-A-Weigh® weight sets, part numbers 213-00 (1000 gram x 1 gram) or 277-00 (2 pound x 1/16 ounce) as applicable.

To weigh masses which exceed the beam capacity:

1. Place additional weights on the right hand platform to compensate for the excess weight of the unknown mass.

- 2. Adjust the poises on the beams to bring the scale into balance.
- 3. To determine the weight of the unknown mass, add the weight(s) on the right hand platform to the amounts indicated on the two beams.

Use of the Tare Poise

(Models 1510-DT and 1560-SD)

For those models which are equipped with the Tare Beam Assembly a patented tare poise can be used to tare off containers which weigh less than 200 grams.

With the container on the left hand platform slide the tare poise to a position on the tare beam which indicates approximate balance. Rotate the poise in either direction to position it precisely on the tare beam.

When not in use, the tare poise is to be moved all the way to the left to the tare beam.

Specific Gravity Determination

A Clamp and Rod Support Ohaus part number 183-00, is an accessory used to elevate the balance for suspending a specimen in water. The rod is inserted into the 1/2 inch recess on the underside of the base. By means of a fine wire or thread, the specimen is attached to the check pin which connects the platform loop to the check rod. The procedure for weighing a suspended specimen is the same as that for weighing an unknown mass on the platform.

Care and Maintenance

The following practices will assure that your balance will give you years of satisfactory and trouble-free service.

When the balance is not in use, remove any mass or weights from the platform(s). Move one of the poises away from zero so that the balance is not in equilibrium. This will stop the balance from oscillating and prevent unnecessary wear.

Use and store the balance in places free of vibration.

Never lubricate the scale bearings. The bearings in these balances are high grade polished agate V-blocks and the knife edges are hardened, precision-ground steel. This type of bearing works most efficiently when clean and dry.

Keep the balance clean at all times, being particularly careful not to let dirt accumulate in the vicinity of the bearings. If the bearings should become dirty, first try to clean them by using an air syringe. If this is not satisfactory, the bearing covers will have to be removed. When the bearing covers are returned, it is essential that the hardened blue steel friction plates are replaced in the recesses provided.

Cleaning Magnet Faces

In general, most foreign matter may be easily removed by an air syringe. If the damper vane still does not move freely, proceed as follows:

- 1. CAREFULLY turn the balance on its side.
- 2. Remove the four (4) screws that mount the magnet case to the underside of the base.
- 3. Remove the magnet case.
- 4. Clean the magnet faces by pressing a piece of adhesive-backed tape against them.
- 5. Reinstall the magnet case.

Accessories

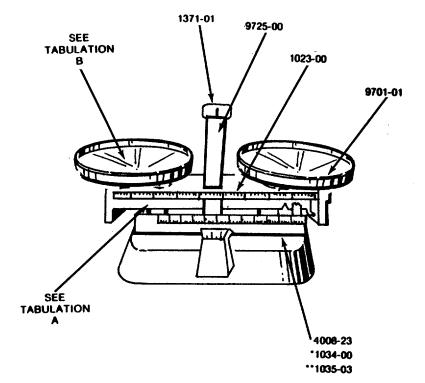
| PART NO. | PART NAME |
|----------|---|
| 107-00 | Polypropylene footed scoop, |
| | 12" x 6" x 2-3/4" deep |
| 107-SO | Stainless steel footed scoop, |
| | 12" x 6" x 2-3/4" deep |
| 183-00 | Specific gravity rod and clamp |
| 213-00 | Weight set, Metric, 1000 gram x 1 gram |
| 277-00 | Weight set, Avoirdupois, 2 lb x 1/16 oz |
| | |

Replacement Parts List

| PART NO. | PART NAME | REQUIRED PER BALANCE |
|------------------------|-------------------------------|----------------------------|
| All Models | | |
| 1008-23 | Agate Bearing | 6 |
| 1023-00 | Balance Cup | 2 |
| 1034-00 | Friction Plate | 4 |
| 1247-00 | Friction Plate with Tab | |
| | (See on open side of parallel | |
| 1035-03 | Bearing Cover | 5 |
| 1221-00 | Side Beam Lug (if required) | 2 |
| 9701-01 | Balance Compensator Assem | bly 1 |
| 9725-00 | Pointer Assy Compl. | 1 |
| 1371-01 | Dial Bracket Assembly | 1 |
| | TABULATION A | |
| Part No. | Side Beam Assemblies | Model No. |
| | with Poise | |
| 1217-00 | Single Beam Metric | 1450-SD |
| | (10 x 0.1g) | |
| 1332-00 | Double Beam Metric | 1510-DO, 1520-DO, 1520-SD, |
| | (200 x 10g & 10 x 0.1g) | 1550-SD, 1560-SD, 1510-DT |
| 1293-00 | Single Beam | 1454-SD |
| | Combination-Metric & Avoirdu | ipois |
| 9705-00 | Tare Beam Assembly | 1510-DT, 1560-SD |
| | TABULATION B | |
| Plate, Pan or Scoop | | |
| Combinations | | Model No. |
| Pan Set | 1071-01 (2) | |
| with Cross | 1064-30 (2) | 1510-DO, 1510-DT |
| Plate | 1450-SD, 1454-SD, | |
| Assembly | 3045-00 (2) | 1550-SD, 1560-SD |
| Scale Scoop | 1077-03 | |
| (stainless steel) with | | |
| 4069-10 Fork | | 1520-SD |
| 2555-03 Fork Stud | | |
| 3045-00 Plate Assembly | | |
| | 3 | |

Scale Scoop 1101–20 (polypropylene) with 4069–10 Fork 2555–03 Fork Stud 3045–00 Plate Assembly

1520-DO



*1247-00 on open side **Not required behind pointer assembly

OHAUS LIMITED WARRANTY

Your balance is warranted against defects in materials and workmanship for ninety (90) days from the date of delivery. During that period, Ohaus will repair, or at its option, replace at no charge, parts that prove to be defective, provided that the balance is returned to Ohaus Scale Corporation. No other expressed or implied warranty is given by Ohaus Scale Corporation and it shall not be liable for any consequential damages.

For further warranty information, please contact Ohaus Scale Corporation. Please fill in your registration card and mail within ten (10) days.

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OHAUS SCALE CORP. 29 Hanover Road Florham Park, N.J. 07932 Tel: 201-377-9000 Telex: 6853191 OSCALE OHAUS SCALE EUROPE, LTD. Broad Lane, Cottenham Cambridge CB4 4SW ENGLAND Tel: 0954-51343

APPENDIX A

REFERENCES

A-1. **Scope**. This appendix contains all forms, pamphlets and technical manuals referenced in both the Air mobile and Semi-trailer mounted Laboratories.

A-2. Forms.

| Recommended Changes to Publications | DA Form 2028 |
|---|----------------|
| | DA Form 2028-2 |
| Quality Deficiency Report | SF 368 |
| Equipment Inspection and Maintenance Work Sheet | DA Form 2404 |
| Hand Receipts | DA Form 2062 |

A-3. Field Manuals.

Petroleum Testing Facilities:

| Laboratories and Kits | FM 10-72 |
|---|---------------|
| Inspecting and Testing Petroleum Products | FM 10-70 |
| ASTM Test Method Supplement to | FM 10-92C1/C2 |

A-4. Technical Manuals.

| Atlas-Copco Compressor | TM 10-4310-392-13&P |
|---|---------------------|
| Alcor Jet Fuel Thermal Oxidation Tester Operating | |
| and Maintenance Manual | TM 10-6635-210-13&P |
| Bacharach Gas Alarm and Calibration Data | TM 10-6665-297-13&P |
| Brother Portable Typewriter | TM 10-7430-218-13&P |
| Chemtrix Field Ph Meter | TM 10-6630-237-13&P |
| Elkay Manufacturing 30 GPH Cooler | TM 10-4130-240-13&P |
| Emcee Micro-Separometer | TM 10-6640-222-13&P |
| Foxboro Pressure Recording Gauge | |
| Gammon Aqua Glo Water Detector | TM 10-6640-221-13&P |
| Gammon Mini Monitor Fuel Sampling Kit | TM 10-6630-230-13&P |
| Jelrus Burn-Out Furnace | |
| Koehler Cleveland Open Tester | |
| Koehler Cloud and Pour Point Chamber | TM 10-6630-238-13&P |
| Koehler Copper Strip Corrosion Bomb Bath | |
| Koehler Distillation Apparatus | TM 10-6630-233-13&P |
| Koehler Dropping Point Apparatus | |
| Koehler Electric Pensky-Martins Tester | TM 10-6630-231-13&P |
| Koehler Foaming Characteristics Determination Apparatus | |
| Koehler Kinematic Viscosity Bath | |
| Koehler Tag Closed Cup Flash Tester | TM 10-6630-235-13&P |
| Lab-Line Explosion Proof Refrigerator | TM 10-6640-219-13&P |
| Lily Freezer | |
| Millipore OM 39 Filter Holder | |
| Millipore Vacuum Pump | TM 10-6640-217-13&P |
| Ohaus Harvard Trip Balance | |
| Precision Gas-Oil Distillation Test Equipment | |
| Precision General Purpose Water Bath | TM 10-6640-229-13&P |

| Precision High Temperature Bronze Block Gum Bath Precision General Purpose Ovens Precision Heater Instruction Manual and Parts List Precision Oxidation Stability Bath Precision Pensky-Martens Flash Testers Precision Reid Vapor Pressure Bath Precision Slo-Speed Stirrer Precision Universal Centrifuge Precision Universal Penetrometer Sargent-Welch Vacuum Pump Sartorious Analytical Balance Scotsman Cuber Soltec VOM-Multimeter | TM 10-6640-218-13&P TM 10-6640-223-13&P TM 10-6640-232-13&P TM 10-6630-231-13&P TM 10-6640-226-13&P TM 10-6640-226-13&P TM 10-6640-224-13&P TM 10-6640-228-13&P TM 10-6640-228-13&P TM 10-6670-277-13&P TM 10-6640-227-13&P TM 10-6625-3127-13&P |
|---|---|
| Scotsman Cuber | TM 10-6640-227-13&P TM 10-6625-3127-13&P TM 10-6640-217-13&P TM 10-4320-320-13&P |
| | |

A-5. Pamphlets.

| The Army Maintenance Management System (TAMMS) | DA Pam 738-750 |
|--|----------------|
|--|----------------|

A-6. Miscellaneous Publications.

| The Army Integrated Publishing and Printing Program | AR 25-30 |
|--|----------|
| Laboratory, Airmobile, Aviation Fuel | |
| Apparatus, Instruments, Chemicals, Furniture, and Supplies for Industrial, | |
| Clinical, College and Government Laboratories | |
| Petroleum-Petrochemical Testing Equipment | |

A-2

APPENDIX B

MAINTENANCE ALLOCATION CHART

Section I. INTRODUCTION

B-1. General.

a. This section provides a general explanation of all maintenance and repair functions authorized at various maintenance categories.

b. The Maintenance Allocation Chart (MAC) in Section II designates overall authority and responsibility for the performance of maintenance functions on the identified end item or component. The application of the maintenance functions to the end item or component will be consistent with the capacities and capabilities of the designated maintenance categories.

c. Section III lists the tools and test equipment (both special tools and common tool sets) required for each maintenance function as referenced from Section II.

d. Section IV contains supplemental instructions and explanatory notes for a particular maintenance function.

B-2. Maintenance Functions. Maintenance functions will be limited to and defined as follows:

a. <u>Inspect</u>. To determine the serviceability of an item by comparing its physical, mechanical, and/or electrical characteristics with established standards through examination (e.g., by sight, sound, or feel).

b. <u>Test.</u> To verify serviceability by measuring the mechanical, pneumatic, hydraulic, or electrical characteristics of an item and comparing those characteristics with prescribed standards.

c. <u>Service</u>. Operations required periodically to keep an item in proper operating condition, i.e., to clean (includes decontaminate, when required), to preserve, to drain, to paint, or to replenish fuel, lubricants, chemical fluids, or gases.

d. <u>Adjust</u>. To maintain or regulate, within prescribed limits, by bringing into proper or exact position, or by setting the operating characteristics to specified parameters.

e. <u>Align</u>. To adjust specified variable elements of an item to bring about optimum or desired performance.

f. <u>Calibrate</u>. To determine and cause corrections to be made or to be adjusted on instruments or test, measuring, and diagnostic equipments used in precision measurement. Consists of comparisons of two instruments, one of which is a certified standard of knob accuracy, to detect and adjust any discrepancy in the accuracy of the instrument being compared.

g. <u>Remove/install</u>. To remove and install the same item when required to perform service or other maintenance functions. Install may be the act of emplacing, seating, or fixing into position a spare, repair part, or module (component or assembly) in a manner to allow the proper functioning of an equipment or system.

h. <u>Replace.</u> To remove an unserviceable item and install a serviceable counterpart in its place. "Replace" is authorized by the MAC and is shown as the third position code of the SMR code.

B-1

i. <u>Repair</u>. The application of maintenance services, including fault location/troubleshooting,2 removal/installation, and disassembly/assembly procedures3 and maintenance actions4 to identify troubles and restore serviceability to an item by correcting specific damage, fault, malfunction, or failure in a part, subassembly, module (component or assembly), end item, or system.

j. <u>Overhaul</u>. That maintenance effort (service/action) prescribed to restore an item to a completely serviceable/operational condition as required by maintenance standards in appropriate technical publications (i.e, DMWR). Overhaul is normally the highest degree of maintenance performed by the Army. Overhaul does not normally return an item to like-new condition.

k. <u>Rebuild</u>. Consists of those services/actions necessary for the restoration of unserviceable equipment to a likenew condition in accordance with original manufacturing standards. Rebuild is the highest degree of materiel maintenance applied to Army equipment. The rebuild operation includes the act of returning to zero those age measurements (hours/miles, etc.) considered in classifying Army equipment/components.

B-3. Explanation Of Columns In The MAC, Section II.

a. <u>Column I. Group Number</u>. Column 1 lists functional group code numbers, the purpose of which is to identify maintenance significant components, assemblies, subassemblies, and modules with the next higher assembly. End item group number shall be "00."

b. <u>Column 2. Component/Assembly</u>. Column 2 contains the names of components, assemblies, subassemblies, and modules for which maintenance is authorized.

c. <u>Column 3. Maintenance Function</u>. Column 3 lists the functions to be performed on the item listed in column 2. (For a detailed explanation of these functions, see paragraph B-2.)

d. <u>Column 4. Maintenance Category</u>. Column 4 specifies, by the listing of a work time figure in the appropriate subcolumn(s), the category of maintenance authorized to perform the function listed in column 3. This figure represents the active time required to perform that maintenance function at the indicated category of maintenance. If the number or complexity of the tasks within the listed maintenance function vary at different maintenance categories, appropriate work time figures will be shown for each category. The work time figure represents the average time required to restore an item (assembly, subassembly, component, module, end item, or system) to a serviceable condition under typical field operating conditions. This time includes preparation time (including any necessary disassembly/ assembly time), troubleshooting/fault location time, and quality assurance/quality control time in addition to the time required to perform the specific tasks identified for the maintenance functions authorized in the maintenance allocation chart. The symbol designations for the various maintenance categories are as follows:

- 1 Services inspect, test, service, adjust, align, calibrate, and/or replace.
- 2 Fault locate/troubleshoot the process of investigating and detecting the cause of equipment malfunctioning; the act of isolating a fault within a system or unit under test (UUT).
- 3 Disassemble/assemble encompasses the step-by-step taking apart (or breakdown) of a spare/functional group coded item to the level of its least componency identified as maintenance significant (i.e., assigned an SMR code) for the category of maintenance under consideration.
- 4 Actions welding, grinding, riveting, straightening, facing, remachining, and/or resurfacing.

| С | Operator/Crew |
|---|-----------------------------|
| | Unit Maintenance |
| F | Direct Support Maintenance |
| | General Support Maintenance |
| | Depot Maintenance |

e. <u>Column 5. Tools and Equipment.</u> Column 5 specifies, by code, those common tool sets (not individual tools) and special tools, TMDE, and support equipment required to perform the designated function.

f. <u>Column 6. Remarks</u>. This column shall, when applicable, contain a letter code, in alphabetic order, which shall be keyed to the remarks contained in section IV.

B-4. Explanation Of Columns In Tool And Test Equipment Requirements, Section III.

a. <u>Column I. Reference Code</u>. The tool and test equipment reference code correlates with a code used in the MAC, section II, column 5.

b. <u>Column 2. Maintenance Category</u>. The lowest category of maintenance authorized to use the tool or test equipment.

- c. <u>Column 3. Nomenclature</u>. Name or identification of the tool or test equipment.
- d. <u>Column 4. National Stock Number</u>. The National stock number of the tool or test equipment.
- e. <u>Column 5. Tool Number</u>. The manufacturer's part number.

B-5. Explanation Of Columns In Remarks, Section IV.

a. <u>Column I. Reference Code</u>. The code recorded in column 6, Section II.

b. Column 2. Remarks. This column lists information pertinent to the maintenance function being performed as indicated in the MAC, section II.

| (1) | (2) | (3) | (4) MAINTENANCE LEVEL | | | L | (5) | (6) | |
|-----------------|-------------------------|------------------------------|--------------------------|------------|---------|---------|------------|------------------------|---------|
| GROUP NUMBER | COMPONENT/ ASSEMBLY | MAINTENANCE FUNCTION | U C | NIT O | DS F | GS H | DEPOT D | TOOLS AND EQUIPMENT | REMARKS |
| 01 | BALANCE, DOUBLE BEAM | INSPECT REPLACE REPAIR | 0.1 | 0.1 1.0 | | | | 1 | |

Section II. MAINTENANCE ALLOCATION CHART

B-3

Section III. TOOL AND TEST EQUIPMENT REQUIREMENTS FOR MAINTENANCE ALLOCATION CHART

| (1) TOOL/TEST | (2) | (3) | (4) | (5) |
|--------------------|-------------------------|------------------------------|------------------|-----------------------------------|
| EQUIP. REF CODE | MAINTENANCE CATEGORY | NOMENCLATURE | NSN | TOOL NUMBER |
| 1 | 0 | TOOL KIT, GENERAL AUTOMOTIVE | 5180-00-177-7033 | (50980) SC 51 80-90- CL-N26 |

Section IV. REMARKS

NOT APPLICABLE

B-4

APPENDIX C

COMPONENTS OF END ITEM AND BASIC ISSUE ITEMS LISTS

NOT APPLICABLE

C-1/ (C-2 Blank)

APPENDIX D

ADDITIONAL AUTHORIZATION LIST

| (1) | (2) | lle ek le | (3) | (4) |
|--------------------------|--|-------------------|-----|-----|
| National Stock Number | Description CAGEC And Part Number | Usable On Code | U/M | Qty |
| 6670-00-803-9680 | WEIGHT SET BALANCE (BRASS) (81348) AAA-W-20L | | EA | 1 |
| 6670-00-351-2356 | WEIGHT SET BALANCE W/I BOX AND FORCEPS (22527) 2-214A | | EA | 2 |

D-1/(D-2 Blank)

APPENDIX E

EXPENDABLE/DURABLE SUPPLIES AND MATERIALS LIST

NOT APPLICABLE

E-1/(E-2 Blank)

By Order of the Secretary of the Army:

CARL E. VUONO General, United States Army Chief of Staff

Official:

THOMAS F. SIKORA Brigadier General, United States Army The Adjutant General

DISTRIBUTION:

To be distributed in accordance with DA Form 12-21A, Operator, Unit and Direct Support Maintenance requirements for Laboratory, Petroleum, MTD

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| RECOMMENDED CHANGES TO EQUIPMENT TECHNICAL PUBLICATIONS | | | | | | |
|--|--|--|--|--|--|--|
| 7 | SOMETHING WRONG WITH PUBLICATION | | | | | |
| THENJOT DOWN THE DOPE ABOUT IT ON THIS FORM. CAREFULLY TEAR IT OUT, FOLD IT AND DROP IT IN THE MAIL. | | | | | | |
| PUBLICATION NUMBER | PUBLICATION DATE PUBLICATION TITLE | | | | | |
| BE EXACT PIN-POINT WHERE IT IS PAGE PARA- FIGURE TABLE | IN THIS SPACE, TELL WHAT IS WRONG AND WHAT SHOULD BE DONE ABOUT IT. | | | | | |
| | | | | | | |
| PRINTED NAME, GRADE OR TITLE AND TE | LEPHONE NUMBER SIGN HERE | | | | | |
| | | | | | | |
| | REVIOUS EDITIONS P.SIF YOUR OUTFIT WANTS TO KNOW ABOUT YOUR RE OBSOLETE. RECOMMENDATION MAKE A CARBON COPY OF THIS AND GIVE IT TO YOUR HEADQUARTERS. | | | | | |

The Metric System and Equivalents

Linear Measure

- 1 centimeter = 10 millimeters = .39 inch
- 1 decimeter = 10 centimeters = 3.94 inches
- 1 meter = 10 decimeters = 39.37 inches
- 1 decameter = 10 meters = 32.8 feet
- 1 hectometer = 10 decameters = 328.08 feet
- 1 kilometer = 10 hectometers = 3,280.8 feet

Weights

- 1 centigram = 10 milligrams = .15 grain
- 1 decigram = 10 centigrams = 1.54 grains
- 1 gram = 10 decigram = .035 ounce
- 1 decagram = 10 grams = .35 ounce
- 1 hectogram = 10 decagrams = 3.52 ounces
- 1 kilogram = 10 hectograms = 2.2 pounds
- 1 quintal = 100 kilograms = 220.46 pounds 1 metric ton = 10 quintals = 1.1 short tons

Liquid Measure

- 1 centiliter = 10 milliters = .34 fl. ounce
- 1 deciliter = 10 centiliters = 3.38 fl. ounces
- 1 liter = 10 deciliters = 33.81 fl. ounces
- 1 dekaliter = 10 liters = 2.64 gallons
- 1 hectoliter = 10 dekaliters = 26.42 gallons
- 1 kiloliter = 10 hectoliters = 264.18 gallons

Square Measure

- 1 sq. centimeter = 100 sq. millimeters = .155 sq. inch 1 sq. decimeter = 100 sq. centimeters = 15.5 sq. inches
- 1 sq. meter (centare) = 100 sq. decimeters = 10.76 sq. feet
- 1 sq. decameter (are) = 100 sq. meters = 1,076.4 sq. feet
- 1 sq. hectometer (hectare) =100 sq. decameters = 2.47 acres
- 1 sq. kilometer = 100 sq. hectometers = .386 sq. mile

Cubic Measure

- 1 cu. centimeter = 1000 cu. millimeters = .06 cu. inch
- 1 cu. decimeter = 1000 cu. centimeters = 61.02 cu. inches
- 1 cu. meter = 1000 cu. decimeters = 35.31 cu. feet

Approximate Conversion Factors

| To change | То | Multiply by | To change | То | Multiply by |
|---------------|--------------------|-------------|--------------------|---------------|-------------|
| inches | centimeters | 2.540 | ounce-inches | Newton-meters | .007062 |
| feet | meters | .305 | centimeters | inches | .394 |
| yards | meters | .914 | meters | feet | 3.280 |
| miles | kilometers | 1.609 | meters | yards | 1.094 |
| square inches | square centimeters | 6.451 | kilometers | miles | .621 |
| square feet | square meters | .093 | square centimeters | square inches | .155 |
| square yards | square meters | .836 | square meters | square feet | 10.764 |
| square miles | square kilometers | 2.590 | square meters | square yards | 1.196 |
| acres | square hectometers | .405 | square kilometers | square miles | .386 |
| cubic feet | cubic meters | .028 | square hectometers | acres | 2.471 |
| cubic yards | cubic meters | .765 | cubic meters | cubic feet | 35.315 |
| fluid ounces | milliliters | 29,573 | cubic meters | cubic yards | 1.308 |
| pints | liters | .473 | milliliters | fluid ounces | .034 |
| quarts | liters | .946 | liters | pints | 2.113 |
| gallons | liters | 3.785 | liters | quarts | 1.057 |
| ounces | grams | 28.349 | liters | gallons | .264 |
| pounds | kilograms | .454 | grams | ounces | .035 |
| short tons | metric tons | .907 | kilograms | pounds | 2.205 |
| pound-feet | Newton-meters | 1.356 | metric tons | short tons | 1.102 |
| pound-inches | Newton-meters | .11296 | | | |

Temperature (Exact)

| °F | Fahrenheit | 5/9 (after | Celsius °C |
|----|-------------|-----------------|-------------|
| | temperature | subtracting 32) | temperature |

PIN: 046475-000